

Work Order ID 115386

March-28-14 10:52:29 AM

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Item ID: D4653-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Vent Manifold Assembly
 Start Date: 3/28/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 3/28/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4653	REV A

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

170		0.00							
170									
Small Fab	Memo	0.00							
Small Fab	INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG								
	BATCH #: <u>M118348</u>								

180	QC5- Inspect part completeness to step on W/O	0.00							
180									
QC	Memo	0.00							
Quality Control									

28/3/14 CO (2)

2 FF 14-03-28

2

AS
17
39
4/3/28

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: _____	0.00							
190									
Packaging	Memo	0.00							
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

14/3/28 (2) 

14-03-31


14-3-28

Picklist Print

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Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 3/28/14

Required Date: 3/28/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4653-3		Manufactured	No			110	Each	2.0000	1	2			
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D4653-3

Collar

FF 14-03-20

Location

Loc Qty

Loc Code

GA 111990
111134

2

2

1
1

D4653-045		Manufactured	No			170	Each	4.0000	2	4			
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D4653-045

Fitting Assembly

FF 14-03-20

Location

Loc Qty

Loc Code

GA 110418
ST117 111980

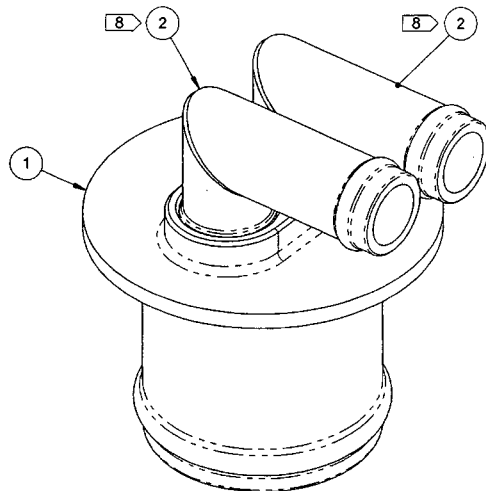
1

1

3

3

1
3



D4653-041 VENT MANIFOLD ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.35 lbs
- 8) APPLY A LAYER OF MOLYKOTE 55 O-RING GREASE TO O-RING PRIOR TO INSTALLING D4653-045

ITEM	QTY	P/N	DESCRIPTION
	X	D4653-041	VENT MANIFOLD ASSEMBLY
1	1	D4653-3	COLLAR
2	2	D4653-045	FITTING ASSEMBLY
3	A/R	LUBRICANT	MOLYKOTE 55 O-RING GREASE

A	NEW ISSUE	MB	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	FF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	B		
CHECKED	B	DRAWING NO.	REV. A
MFG. APPR.	AV	D4653	SHEET 1 OF 6
APPROVED	NO	TITLE	SCALE
DE APPR.	SH	VENT MANIFOLD ASSY	NTS
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2012-11-05

W/O 15306